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Pipelines and Related Facilities ...
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welding on distribution systems. It
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inservice welding. The welding may be
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improvements to the standard are developed at annual meeting and throughout the year by various subcommittees and task groups
Important to occasionally step back and think about where we want to go with

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API | Standards

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prepared by a formulating committee
that included representatives of the API,

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section 5, section 12, or Appendix A A, Appendix B of API Std 1104 (incorporated by reference, see § 192.7) or section IX ASME Boiler and Pressure Vessel Code (BPVC) (incorporated by reference, see § 192.7), to produce welds which meet the requirements of this subpart. (NEW)
Added Amendment: tPHMSA-2010- 0026

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49 CFR Part §192

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API STANDARD 1104 - 21st Ed. Welding of Pipelines ...

API 1104 20. th. Edition Appendix B. In-Service Welding: Pipelines and piping systems which contain petroleum, petroleum products, or fuel gases that may be pressurized and/or flowing. Weld is deposited while system is in service. Two main concerns: • Avoid burning

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through where the welding arc causes the pipe wall to be breached. - Welder ...

Welding - Quality Concerns & In-Service Welding

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API 1104 : 2013

I attended the API 1104 spring meeting in Washing D.C. last week The discussions on the first day were regarding Appendix A and B. Appendix A

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proposed changes would include clarification to sections related to stress analysis, clarification of some essential variables (filler metal, base metal and position), and some allowances for retesting of charpy [...]

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